SECTION 03 3000

CAST-IN-PLACE CONCRETE

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Concrete formwork.

B. Floors and slabs on grade.

C. Concrete foundation walls.

D. Concrete reinforcement.

E. Joint devices associated with concrete work.

F. Miscellaneous concrete elements, including equipment pads.

H. Concrete curing.

1.02 RELATED REQUIREMENTS

A. Section 03 3511 - Concrete Floor Finishes: sealers.

B. Section 07 9200 - Joint Sealants: Products and installation for sealants and joint fillers for saw cut joints and isolation joints in slabs.

C. Section 09 6700 – Fluid-applied flooring (epoxy).

1.03 REFERENCE STANDARDS

A. ACI 117 - Standard Specifications for Tolerances for Concrete Construction and Materials; 2010 (Reapproved 2015).

B. ACI 211.1 - Standard Practice for Selecting Proportions for Normal, Heavyweight, and Mass Concrete; 1991 (Reapproved 2009).

C. ACI 301 - Specifications for Structural Concrete; 2016.

D. ACI 302.1R - Guide to Concrete Floor and Slab Construction; 2015.

E. ACI 304R - Guide for Measuring, Mixing, Transporting, and Placing Concrete; 2000 (Reapproved 2009).

F. ACI 308R - Guide to External Curing of Concrete; 2016.

G. ACI 318 - Building Code Requirements for Structural Concrete and Commentary; 2014 (Errata 2017).

H. ACI 347R - Guide to Formwork for Concrete; 2014.

I. ASTM A615/A615M - Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement; 2016.

J. ASTM A1064/A1064M - Standard Specification for Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete; 2017.

K. ASTM C33/C33M - Standard Specification for Concrete Aggregates; 2016, with Editorial Revision (2016).

L. ASTM C39/C39M - Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens; 2017b.

M. ASTM C94/C94M - Standard Specification for Ready-Mixed Concrete; 2017a.

N. ASTM C143/C143M - Standard Test Method for Slump of Hydraulic-Cement Concrete; 2015a.

O. ASTM C494/C494M - Standard Specification for Chemical Admixtures for Concrete; 2017.

P. ASTM C685/C685M - Standard Specification for Concrete Made by Volumetric Batching and Continuous Mixing; 2014.

Q. ASTM D994/D994M - Standard Specification for Preformed Expansion Joint Filler for Concrete (Bituminous Type); 2011 (Reapproved 2016).

R. ASTM E1155 - Standard Test Method for Determining F(F) Floor Flatness and F(L) Floor Levelness Numbers; 2014.

S. ASTM E1643 - Standard Practice for Selection, Design, Installation and Inspection of Water Vapor Retarders Used in Contact with Earth or Granular Fill Under Concrete Slabs; 2011 (Reapproved 2017).

T. ASTM E1745 - Standard Specification for Plastic Water Vapor Retarders Used in Contact with Soil or Granular Fill under Concrete Slabs; 2017.

U. ICRI 310.2R - Selecting and Specifying Concrete Surface Preparation for Sealers, Coatings, Polymer Overlays, and Concrete Repair; 2013.

1.04 SUBMITTALS

A. See Section 01 3000 - Administrative Requirements, for submittal procedures.

B. Product Data: Submit manufacturers' data on manufactured products showing compliance with specified requirements and installation instructions.

C. Mix Design: Submit proposed concrete mix design.
   1. Indicate proposed mix design complies with requirements of ACI 301, Section 4 - Concrete Mixtures.
   2. Indicate proposed mix design complies with requirements of ACI 318, Chapter 5 - Concrete Quality, Mixing and Placing.

D. Samples: Submit samples of underslab vapor retarder to be used.

E. Test Reports: Submit report for each test or series of tests specified.

F. Project Record Documents: Accurately record actual locations of embedded utilities and components that will be concealed from view upon completion of concrete work.

1.05 QUALITY ASSURANCE

A. Perform work of this section in accordance with ACI 301 and ACI 318.

PART 2 PRODUCTS

2.01 FORMWORK

A. Formwork Design and Construction: Comply with guidelines of ACI 347R to provide formwork that will produce concrete complying with tolerances of ACI 117.

B. Form Materials: Contractor's choice of standard products with sufficient strength to withstand hydrostatic head without distortion in excess of permitted tolerances.
   1. Earth Cuts: Do not use earth cuts as forms for vertical surfaces. Natural rock formations that maintain a stable vertical edge may be used as side forms.
   2. Form Coating: Release agent that will not adversely affect concrete or interfere with application of coatings.
   3. Form Ties: Cone snap type that will leave no metal within 1-1/2 inches of concrete surface.

2.02 REINFORCEMENT MATERIALS

A. Reinforcing Steel: ASTM A615/A615M, Grade 60 (60,000 psi).
   1. Type: Deformed billet-steel bars.
   2. Finish: Unfinished, unless otherwise indicated.

B. Steel Welded Wire Reinforcement (WWR): Galvanized, plain type, ASTM A1064/A1064M.

C. Reinforcement Accessories:
   1. Tie Wire: Annealed, minimum 16 gage, 0.0508 inch.
   2. Chairs, Bolsters, Bar Supports, Spacers: Sized and shaped for adequate support of reinforcement during concrete placement.

2.03 CONCRETE MATERIALS

A. Per Structural Plans.
   1. Fine and Coarse Aggregates: ASTM C33/C33M.

2.04 ACCESSORY MATERIALS

A. Underslab Vapor Retarder: Sheet material complying with ASTM E1745, Class A; stated by manufacturer as suitable for installation in contact with soil or granular fill under concrete slabs. The use of single ply polyethylene is prohibited.
   1. Installation: Comply with ASTM E1643.
   2. Accessory Products: Vapor retarder manufacturer's recommended tape, adhesive, mastic, prefabricated boots, etc., for sealing seams and penetrations.

2.05 BONDING AND JOINTING PRODUCTS

A. Slab Isolation Joint Filler: 1/2 inch thick, height equal to slab thickness, with removable top section that will form 1/2 inch deep sealant pocket after removal.

2.06 CONCRETE MIX DESIGN

A. Proportioning Normal Weight Concrete: Comply with ACI 211.1 recommendations.

B. Normal Weight Concrete:
   1. Compressive Strength, when tested in accordance with ASTM C39/C39M at 28 days: As indicated on drawings.
   2. Water-Cement Ratio: Maximum 40 percent by weight.
   3. Maximum Aggregate Size: 5/8 inch.

2.07 MIXING

A. Transit Mixers: Comply with ASTM C94/C94M.

B. Adding Water: If concrete arrives on-site with slump less than suitable for placement, do not add water that exceeds the maximum water-cement ratio or exceeds the maximum permissible slump.

PART 3 EXECUTION

3.01 EXAMINATION

A. Verify lines, levels, and dimensions before proceeding with work of this section.

3.02 PREPARATION

A. Formwork: Comply with requirements of ACI 301. Design and fabricate forms to support all applied loads until concrete is cured, and for easy removal without damage to concrete.

B. Verify that forms are clean and free of rust before applying release agent.

C. Coordinate placement of embedded items with erection of concrete formwork and placement of form accessories.

D. Where new concrete is to be bonded to previously placed concrete, prepare existing surface by cleaning and applying bonding agent in according to bonding agent manufacturer's instructions.

E. In locations where new concrete is doweled to existing work, drill holes in existing concrete, insert steel dowels and pack solid with non-shrink grout.

F. Interior Slabs on Grade: Install vapor retarder under interior slabs on grade. Lap joints minimum 6 inches. Seal joints, seams and penetrations watertight with manufacturer's recommended products and follow manufacturer's written instructions. Repair damaged vapor retarder before covering.

3.03 INSTALLING REINFORCEMENT AND OTHER EMBEDDED ITEMS

A. Comply with requirements of ACI 301. Clean reinforcement of loose rust and mill scale, and accurately position, support, and secure in place to achieve not less than minimum concrete coverage required for protection.

B. Install welded wire reinforcement in maximum possible lengths, and offset end laps in both directions. Splice laps with tie wire.

C. Verify that anchors, seats, plates, reinforcement and other items to be cast into concrete are accurately placed, positioned securely, and will not interfere with concrete placement.

3.04 PLACING CONCRETE

A. Place concrete in accordance with ACI 304R.

B. Place concrete for floor slabs in accordance with ACI 302.1R.

C. Maintain records of concrete placement. Record date, location, quantity, air temperature, and test samples taken.

D. Ensure reinforcement, inserts, waterstops, embedded parts, and formed construction joint devices will not be disturbed during concrete placement.

E. Place concrete continuously without construction (cold) joints wherever possible; where construction joints are necessary, before next placement prepare joint surface by removing laitance and exposing the sand and sound surface mortar, by sandblasting or high-pressure water jetting.

F. Finish floors level and flat, unless otherwise indicated, within the tolerances specified below.

3.05 SLAB JOINTING

A. Locate joints as indicated on drawings as a minimum (along with other required locations per specifications, notes and reference standards) and submit complete joint layout plan to architect for review and approval prior to commencing with work.

B. Anchor joint fillers and devices to prevent movement during concrete placement.

C. Isolation Joints: Use preformed joint filler with removable top section for joint sealant, total height equal to thickness of slab, set flush with top of slab.

3.06 FLOOR FLATNESS AND LEVELNESS TOLERANCES

A. Maximum Variation of Surface Flatness:
   1. Exposed Concrete Floors: 1/4 inch in 10 feet.
   2. Under Seamless Resilient Flooring: 1/4 inch in 10 feet.
   3. Under Carpeting: 1/4 inch in 10 feet.

B. Correct the slab surface if tolerances are less than specified.

C. Correct defects by grinding or by removal and replacement of the defective work. Areas requiring corrective work will be identified. Re-measure corrected areas by the same process.

3.07 CONCRETE FINISHING

A. Repair surface defects, including tie holes, immediately after removing formwork.

B. Unexposed Form Finish: Rub down or chip off fins or other raised areas 1/4 inch or more in height.

C. Exposed Form Finish: Rub down or chip off and smooth fins or other raised areas 1/4 inch or more in height. Provide finish as follows:
   1. Smooth Rubbed Finish: Wet concrete and rub with carborundum brick or other abrasive, not more than 24 hours after form removal.

D. Concrete Slabs: Finish to requirements of ACI 302.1R, and as follows:
   1. Surfaces to Receive Thick Floor Coverings: "Wood float" as described in ACI 302.1R; thick floor coverings include quarry tile, ceramic tile, and Portland cement terrazzo with full bed setting system.
   2. Surfaces to Receive Thin Floor Coverings: "Steel trowel" as described in ACI 302.1R; thin floor coverings include carpeting, resilient flooring, seamless flooring, resinous matrix terrazzo, thin set quarry tile, and thin set ceramic tile.
   3. Decorative Exposed Surfaces: Trowel as described in ACI 302.1R; use steel-reinforced plastic trowel blades instead of steel blades to avoid black-burnish marks; decorative exposed surfaces include surfaces to receive liquid hardeners, surfaces to receive dry-shake hardeners, surfaces to be polished, and all other exposed slab surfaces.

E. In areas with floor drains, maintain floor elevation at walls; pitch surfaces uniformly to drains at 1:100 nominal.

3.08 CURING AND PROTECTION

A. Comply with requirements of ACI 308R. Immediately after placement, protect concrete from premature drying, excessively hot or cold temperatures, and mechanical injury.

B. Maintain concrete with minimal moisture loss at relatively constant temperature for period necessary for hydration of cement and hardening of concrete.
   1. Normal concrete: Not less than seven days.

C. Surfaces Not in Contact with Forms:
   1. Slabs and Floors To Receive Adhesive-Applied Flooring: Curing compounds and other surface coatings are usually considered unacceptable by flooring and adhesive manufacturers. If such materials must be used, either obtain the approval of the flooring and adhesive manufacturers prior to use or remove the surface coating after curing to flooring manufacturer's satisfaction.
   2. Initial Curing: Start as soon as free water has disappeared and before surface is dry. Keep continuously moist for not less than three days by water-fog spray or saturated burlap.
   3. Final Curing: Begin after initial curing but before surface is dry.

3.09 FIELD QUALITY CONTROL

A. An independent testing agency will perform field quality control tests, per Statement of Special Inspections.

B. Provide free access to concrete operations at project site and cooperate with appointed firm.

C. Submit proposed mix design of each class of concrete to inspection and testing firm for review prior to commencement of concrete operations.

D. Tests of concrete and concrete materials may be performed at any time to ensure compliance with specified requirements.

E. Compressive Strength Tests: ASTM C39/C39M. For each test, mold and cure four concrete test cylinders. Obtain test samples for every 75 cubic yards or less of each class of concrete placed.

F. Perform one slump test for each set of test cylinders taken, following procedures of ASTM C143/C143M.

3.10 DEFECTIVE CONCRETE

A. Test Results: The testing agency shall report test results in writing to Architect and Contractor within 24 hours of test.

B. Defective Concrete: Concrete not complying with required lines, details, dimensions, tolerances or specified requirements.

C. Repair or replacement of defective concrete will be determined by the Architect. The cost of additional testing shall be borne by Contractor when defective concrete is identified.

D. Do not patch, fill, touch-up, repair, or replace exposed concrete except upon express direction of Architect for each individual area.

3.11 PROTECTION

A. Do not permit traffic over unprotected concrete floor surface until fully cured.

END OF SECTION 03 3000

SECTION 03 3511
CONCRETE FLOOR FINISHES

PART 1 GENERAL

1.01 SECTION INCLUDES

A. Surface treatments for concrete floors and slabs.

1.02 RELATED REQUIREMENTS

A. Section 03 3000 - Cast-in-Place Concrete: Finishing of concrete surface to tolerance; floating, troweling, and similar operations; curing.

1.03 ADMINISTRATIVE REQUIREMENTS

A. Coordinate the work with concrete floor placement and concrete floor curing.

1.04 SUBMITTALS

A. See Section 01 3000 - Administrative Requirements, for submittal procedures.

B. Product Data: Manufacturer's published data on each finishing product, including information on compatibility of different products and limitations.

C. Maintenance Data: Provide data on maintenance and renewal of applied finishes.

1.05 MOCK-UP

A. For coatings, construct mock-up area under conditions similar to those that will exist during application, with coatings applied.

B. Mock-Up Size: 10 feet square.

C. Locate where directed.

D. Mock-up may remain as part of the work.

1.06 DELIVERY, STORAGE, AND HANDLING

A. Deliver materials in manufacturer's sealed packaging, including application instructions.

1.07 FIELD CONDITIONS

A. Maintain light level equivalent to a minimum 200 W light source at 8 feet above the floor surface over each 20 foot square area of floor being finished.

B. Do not finish floors until interior heating system is operational.

C. Maintain ambient temperature of 50 degrees F minimum.

PART 2 PRODUCTS

2.01 CONCRETE FLOOR FINISH APPLICATIONS

A. At locations indicated SC – sealed concrete in Room Finish Schedule.

B. Concrete Sealer: Basis-of-Design; Manuf. H&C Concrete Coatings www.hcconcrete.com , H&C Concrete Sealer, Solid Color (from standard range), Solvent-Based.

C. Slip Resistant Additive: Basis-of-Design; Manuf. H&C Concrete Coatings www.hcconcrete.com H&C SharkGrip Slip-Resistant Additive (medium application).

PART 3 EXECUTION

3.01 EXAMINATION

A. Verify that floor surfaces are acceptable to receive the work of this section.

B. Verify that flaws in concrete have been patched and joints filled with methods and materials suitable for further finishes.

3.02 GENERAL

A. Apply materials in accordance with manufacturer's instructions.

END OF SECTION